

ABSTRACT

A circular truncated cone-shaped cutting section (3) of a chamfering tool (1) is formed with a first blade section (31) which is tilted so that a chip is discharged to a side of a shank section (2), and a second blade section (32) which is tilted so that the chip is discharged to a direction opposite to the side of the shank section (2) in a peripheral direction with a gap. The chamfering tool (1) is rotated, and the first blade section (31) and the second blade section (32) are alternately brought into contact with an edge of an object to be worked so that the edge is chamfered. As a result, occurrence of a secondary burr on the edge is suppressed.